

# IIW-Type 2 Calibration Block Inch Version & Metric Version

**NDE TECH**

The Product from India

The Reference Standards for NDT Industry



# IIW-Type 2 Calibration Block

**Metric Version:** A modified version of the original IIW-Type 1 design in a metric version. Includes a 50mm radius x 5.0mm deep cut-out superposed on the 100mm radius for distance calibration. Also includes 1.0mm, 2.0mm and 3.0mm through holes for sensitivity testing or surface wave inspection, and distance calibration marks to the 50mm hole. Nde Flaw design based on International Institute of Welding, ASTM E164 and U.S. Air Force NDI Manual T.O. 33B-1-1 specifications.

**Dimensions:** 300mm x 100mm x 25mm

**Inch Version:** A modified version of the original IIW-Type 1 design. Includes a 2.0" radius x 0.250" deep cut-out superposed on the 4.0" radius for distance calibration. Also includes numbers 3, 5 and 8 through holes (3/64", 5/64" AND 8/64" diameter) for sensitivity testing or surface wave inspection, and distance calibration marks to the 2.0" hole.

In accordance with International Institute of Welding, ASTM E164 and U.S. Air Force NDI Manual T.O. 33B-1-1 specifications.

**Dimensions:** 12.0" x 4.0" x 1.0"

**Material:** Available in different grade materials.

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